



List 347

EXOTAP VA-3® OIL-V-SFT, DIN Overall Length

SPIRAL FLUTE	HSSE	V	C/2.5	45°	PACKED 1 PIECE
--------------	------	---	-------	-----	-------------------



EDP Number	Thread Size	Thread Limit	Overall Length			Shank Diameter	Square Width	Square Length	Number of Flutes
			L (mm)	Lc (mm)	L1 (mm)				
34700508	M6 x 1	D5	80.00	8.00	30.00	6.48	4.85	7.94	3
34700608	M8 x 1	D5	90.00	10.00	35.00	8.08	6.05	9.53	3
34700708	M8 x 1.25	D5	90.00	10.00	35.00	8.08	6.05	9.53	3
34700808	M10 x 1.25	D5	100.00	12.00	39.00	9.68	7.26	11.11	3
34700908	M10 x 1.5	D6	100.00	12.00	39.00	9.68	7.26	11.11	3
34701008	M12 x 1.25	D5	100.00	14.00	49.10	9.32	6.99	11.11	3
34701108	M12 x 1.5	D6	100.00	14.00	49.10	9.32	6.99	11.11	3
34701208	M12 x 1.75	D6	110.00	14.00	49.10	9.32	6.99	11.11	3
34701308	M14 x 1.5	D6	100.00	16.00	50.10	10.90	8.18	12.70	3
34701408	M14 x 2	D7	110.00	16.00	50.10	10.90	8.18	12.70	3
34701508	M16 x 1.5	D6	100.00	16.00	54.00	12.19	9.14	14.29	3
34701608	M16 x 2	D7	110.00	16.00	54.00	12.19	9.14	14.29	3
34701708	M18 x 1.5	D6	110.00	20.00	55.00	13.77	10.31	15.88	4
34701808	M18 x 2.5	D7	125.00	20.00	55.00	13.77	10.31	15.88	4
34701908	M20 x 1.5	D6	125.00	20.00	61.80	16.56	12.42	17.46	4
34702008	M20 x 2.5	D7	140.00	20.00	61.80	16.56	12.42	17.46	4
34702108	M22 x 1.5	D6	125.00	20.00	67.40	17.70	13.28	19.05	4
34702208	M22 x 2.5	D7	140.00	20.00	67.40	17.70	13.28	19.05	4
34702308	M24 x 1.5	D6	140.00	24.00	68.40	19.30	14.48	19.05	4
34702408	M24 x 3	D8	160.00	24.00	68.40	19.30	14.48	19.05	4

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

EXT

P					M			K	N		S		H					
Steel					Stainless Steel				Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Low	Medium	High	Alloy Steel	Die Steel	300	400	17-4 PH			Aluminum		Nickel Alloy	Titanium					
1010	1035	1045	1065	4140	4340				6061	7075	Casting	Inconel	6Al4V	(30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○			○	○	○											
25-80 SFM	20-50 SFM	20-45 SFM			20-45 SFM	20-45 SFM	8-20 SFM											

○ Good ○ Best

